

## MECHANICAL SPECIFICATIONS

| - Mechanical rotation angle: | $265^{\circ} \pm 5^{\circ}$ |
| :--- | :--- |
| - Electrical rotation angle: | $240^{\circ} \pm 20^{\circ}$ |
| - Torque: | 0.5 to 2.5 Ncm. |
|  | $(0.7$ to $3.4 \mathrm{in}-\mathrm{oz})$ |
| - Stop torque: | $>10 \mathrm{Ncm} .(>14 \mathrm{in}-\mathrm{oz})$ |
| - Life*: | Up to 10 K cycles |

* Others check availability.
** Up to $+120^{\circ} \mathrm{C}$ depending on application. Check availability.

PTC-15
15 mm Cermet Potentiometer

## FEATURES

- Cermet resistive element.
- Plastic material according to UL94V-0.
- Alumina substrate.
- IP54 protection according to IEC 60529.
- Also upon request:
- Wiper positioned at initial, $50 \%$ or fully clockwise.
- Long life model for low cost control pot. applications.
- Supplied in magazines for automatic insertion.
- Low torque option.
- Available as SPDT switch.
- Laser trimming for tighter tolerances.
- Mechanical detents.
- Special tapers.


## ELECTRICAL SPECIFICATIONS

- Range of values*
$100 \Omega \leq \mathrm{Rn} \leq 5 \mathrm{M}$ (Decad. 1.0-2.0-2.2-2.5-4.7-5.0)
- Tolerance*: $\quad 100 \Omega \leq \mathrm{Rn} \leq 1 \mathrm{M} \Omega \ldots-\ldots+20 \%$
$1 \mathrm{M} \Omega<\mathrm{Rn} \leq 5 \mathrm{M} \Omega \ldots- \pm 30 \%$
- Max. Voltage: 250 VDC (lin) 125 VDC (no lin)
- Nominal Power $70^{\circ} \mathrm{C}\left(158^{\circ} \mathrm{F}\right)$ (see power rating curve) 0.50 W (lin) 0.25 W (no lin)
- Taper* (Log. \& Alog. only Rn $\geq 1 \mathrm{~K}$ ) Lin ; Log; Alog.
- Residual resistance*: $\leq 0.5 \% \operatorname{Rn}(5 \Omega \mathrm{~min}$.)
- Equivalent Noise Resistance: $\leq 3 \% \operatorname{Rn}(3 \Omega \mathrm{~min}$.)
- Operating temperature ${ }^{* *}:-40^{\circ} \mathrm{C}+90^{\circ} \mathrm{C}\left(-40^{\circ} \mathrm{F}+194^{\circ} \mathrm{F}\right)$


## HOW TO ORDER




NOTE: The information contained here should be used for reference purposes only.

STANDARD OPTIONS

PTC-15 LH 01 + DRAWING NUMBER (Max. 16 digits)
This way of ordering should be used for options which are not included in the "How to order" standard and optional extras.

| Detents | None |
| :---: | :---: |
| Rotor colour | Natural |
| Shaft colour | Natural |
| Wiper position | Initial |
| Torque | Standard |
| Life | 1000 cycles |



VERTICAL MOUNTING - HORIZONTAL ADJUSTMENT




HORIZONTAL MOUNTING - VERTICAL ADJUSTMENT


HORIZONTAL MOUNTING - VERTICAL ADJUSTMENT


## DETENT DETAILS



## CRIMPED TERMINALS (DETAIL)


Detail A


$\xrightarrow{12.5}$

## POWER RATING CURVE



## TAPER

Please note relative terminal positions when ordering non linear tapers.


Special curve example

## POSITIONING

Standard



Std. Position = CCW

SPDT Switch


## SW Standard specs.

Power Rating: 24V / 15mA

ON position resistance: $\leq 5 \Omega$

Insulation Resistance: $\geq 30 \mathrm{M} \Omega$

Please contact Piher for ordering information.

## TESTS

TYPICAL VARIATIONS

| ELECTRICAL LIFE | $1.000 \mathrm{~h} . @ 70^{\circ} \mathrm{C} ; 0.5 \mathrm{~W}$ | $\pm 5 \%$ |
| :--- | :--- | :--- |
| MECHANICAL LIFE (CYCLES) | $1000 @ 10 \mathrm{CPM} \ldots 15 \mathrm{CPM}$ | $\pm 2 \%(\mathrm{Rn}<1 \mathrm{M} \Omega)$ |
| TEMPERATURE COEFFICIENT | $-40^{\circ} \mathrm{C} ;+90^{\circ} \mathrm{C}$ | $\pm 100 \mathrm{ppm}(\mathrm{Rn}<100 \mathrm{~K})$ |
| THERMAL CYCLING | $16 \mathrm{~h} . @ 90^{\circ} \mathrm{C} ; 2 \mathrm{~h} . @-40^{\circ} \mathrm{C}$ | $\pm 2.5 \%$ |
| DAMP HEAT | $500 \mathrm{~h} . @ 40^{\circ} \mathrm{C} @ 95 \% \mathrm{HR}$ | $\pm 5 \%$ |
| VIBRATION (for each plane X,Y,Z) | $2 \mathrm{~h} . @ 10 \mathrm{~Hz} . . .55 \mathrm{~Hz}$. | $\pm 2 \%$ |

NOTE: Out of range values may not comply these results.
SHAFTS


## RECOMMENDED CONNECTIONS

Recommended
connection
scheme for
Piher's position
sensors
(voltage divider)


$$
\mathrm{R}_{\mathrm{L}} \approx 100 \times \mathrm{R}
$$

## SHAFTS

By default shafts, knobs \& \& thumweels are delivered unassembled.
Mounted shafts, knobs \& thumbweels are delivered at random position. Positioning available check availability..
If you wish to use your own plastic shaft/knob/actuator please contact Piher for advice about compatible materials.


Fig. 3 / Ref. 5372



Fig. 15 / Ref. 5217


Fig. 17 / Ref. 5210


Fig. 18 / Ref. 5271


Fig. 19 / Ref. 6032*


Fig. 27 / Ref. 5268*

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## THUMBWHEEL

By default shafts, knobs \& \& thumweels are delivered unassembled.
Mounted shafts, knobs \& thumbweels are delivered at random position. Positioning available check availability..
If you wish to use your own plastic shaft/knob/actuator please contact Piher for advice about compatible materials.


Fig. 4 / Ref. 5371


## DETENT CONFIGURATIONS EXAMPLES

This innovative PT's with detents family has been specifically developed to allow the integration of otherwise large and expensive external mechanisms into the body of the potentiometer thus allowing a high range of configurations: special tapers, torque, tolerances, linearity, cut track, etc.

This detent design not only adds a "click" sensation of position, but also offers enormous savings in both cost and space for any given application.

Strong and weak detents can be mixed as per customer's request.

Detent number and positions can be made or fitted to the customer needs or preferences.

- Relative detent positions along the total mechanical travel.
Unless otherwise specified the detents are evenly spaced (using the end points as reference)



## NOTES FOR DETENTED VERSIONS:

(1) For the following mounting methods, the detents configurations will be studied individually case by case:

- V02 \& V21
- V12 \& V22
- V18
- V24
(2) For more than 13 detents versions please contact your nearest PIHER authorised distributor.
(3) Standard mechanical life is 500 cycles.
(4) Long life versions are available under request and have the following characteristics at $T^{\text {a }}$ :
- Potentiometers with 1 to 3 detents: up to 10 K cycles
- Potentiometers with 4 and more detents: up to 5 K cycles
(5) Detent torque can vary from 1.2 to 2.5 times the standard potentiometer torque.

For all detents versions of more than 13 detents the detent torque will be 0.5 to 3.5 Ncm .
(6) Please consult your nearest Piher supplier if unique non-overlapping values at each detent position or LOG/ALOG tapers are required.
(7) Different output voltage values can be matched at each detent position (upon request).

## DETENTS WITH CONSTANT VALUE ZONES

PIHER's potentiometers may feature special stepped outputs or 'constant voltage zones' for the 10 mm and 15 mm product families.

These constant voltage zones can be combined with PIHER's mechanical detents to provide exact alignment between the electrical output (flat areas) and the mechanical detent's positions. The result is a higher level of precision in controlling lighting, temperature, motor or other electronic control systems.

In addition to established catalogue detent configurations, we will design and manufacture any other configuration on our tried-and-tested carbon/cermet \& THM/SMD potentiometer technology and processes.

With its exacting control capabilities, our 10 mm and 15 mm potentiometers series are well suited for many consumer applications such as ovens, ranges, dishwashers, lighting (dimmers), power hand tools, washing machines and HVAC systems.

Constant value zones can be combined with strategically located stops matching the flat areas of the output.

10 stepped outputs version example:


## Improved repeatability



By combining the constant value zones with the detents, engineers can align the same voltage values with each of the detent stops when rotating the control both forward and backward.

This provides clear mechanical positions that are not only repeatable, but perfectly aligned electrical outputs at each of the (detent) angles.

Piher's detents also prevent output values from changing due to vibration or accidental rotor movements, furthering reliable control consistency.

## Design tip. Cost-effectiveness

Absolute encoders can easily be replaced connecting the potentiometer to the microprocessor's
analogue input.

Main advantages
$\checkmark$ Unique, non-overlapping values at each stop (detent position)
$\checkmark$ Prevents output value change due to light vibration or accidental rotor micro-movements
$\checkmark$ Fully customisable according to customer's needs
$\checkmark$ Cost effective replacement for absolute encoders

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[^0]:    * Not available in self extinguishable plastic

